

# THE SPY WHO LOVED ME™

LOTUS  
esprit



## Pack 12

### BUILD INSTRUCTIONS

**STAGE 093: FITTING THE  
FRONT RIGHT HYDROPLANE FIN**

**STAGE 094: FITTING THE  
FRONT LEFT HYDROPLANE FIN**

**STAGE 095: PREPARING THE  
REAR RIGHT HYDROPLANE FIN**

**STAGE 096: FITTING THE REAR  
UNDER TRAY AND THE REAR RIGHT  
HYDROPLANE FIN**

**STAGE 097: FITTING THE  
REAR LEFT HYDROPLANE FIN**

**STAGE 098: ATTACHING THE LIMPET  
MINE HATCH AND UNDER TRAY**

**STAGE 099: ATTACHING THE  
DISPLAY STANDS**

**STAGE 100: BUILDING THE REMOTE  
CONTROL AND TESTING THE ELECTRICS**

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## Advice from the experts

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Spare screws are included with each part. Occasionally, you may be instructed to keep spare or unused screws for a later stage. Keep these spares in a safe place and label them correctly.

Please make sure you don't mix up the screws. They look quite similar, but the threads do vary slightly. Using the wrong screws may damage the parts.

When securing parts together using multiple screws, fit each screw loosely to ensure all the parts are correctly aligned before gently tightening them firmly, but not overtight, in the order in which you placed them.

The screwdriver can be magnetized by stroking it with a magnet (fridge magnet, etc.) enabling it to hold the screws and make assembly easier.

If a screw is tight going into a metal part, do not force it as you may shear the head off. Remove it and put a tiny smear of Vaseline, soap or light oil on the thread. That will lubricate it and make it easier to drive home.

During the course of this build, you will receive many pieces that you will assemble immediately – following the instructions in the corresponding stage – and other pieces that you should store safely to one side, for use in future assembly stages.

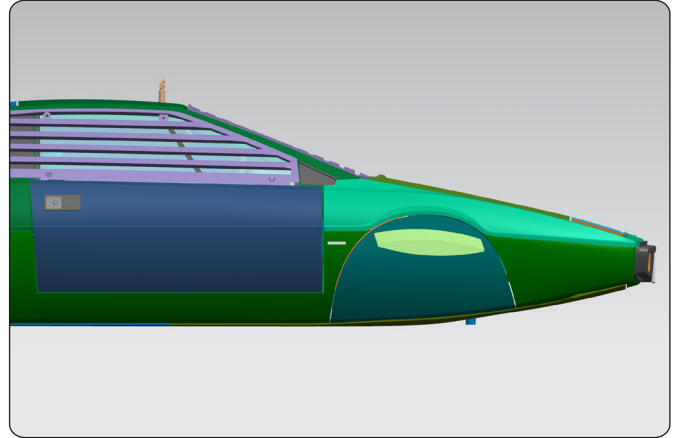
Left and Right! When building your *The Spy Who Loved Me* Lotus Esprit, the left- or right-hand side refers to that side as if you are sitting in the car.



**WARNING:** Some parts are assembled using magnets. These magnets can cause serious injury if they are swallowed. Keep away from children. If you suspect a magnet has been swallowed, seek medical help straight away.

## Stage 093: Fitting the Front Right Hydroplane Fin

In this stage you'll fit the front right hydroplane fin onto the front under tray.

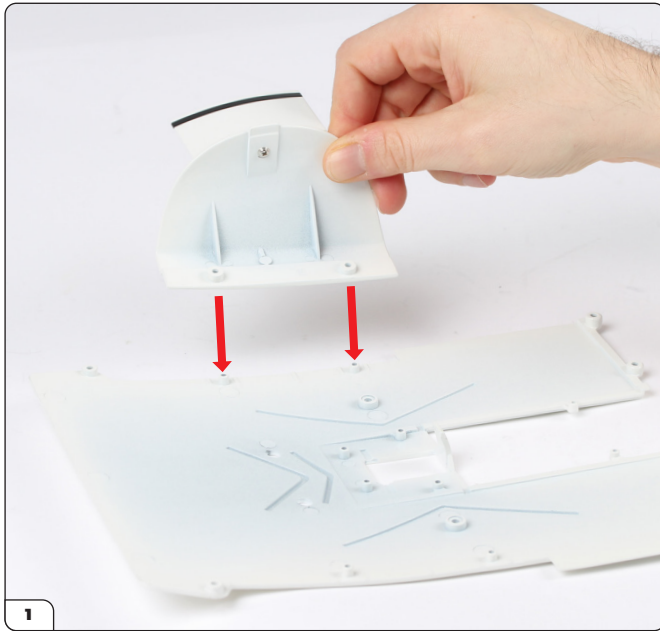


### STAGE 093 PARTS LIST

Name
93-A Front under tray
DS01 screws x3



## Stage 093: Fitting the Front Right Hydroplane Fin



Fit the front right hydroplane fin (stage 092) onto the front under tray (93-A).



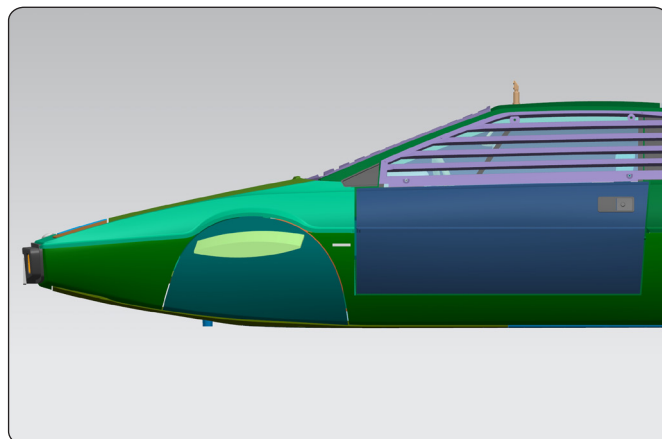
Screw the parts together with 2x DS01 screws.

**STAGE COMPLETE**



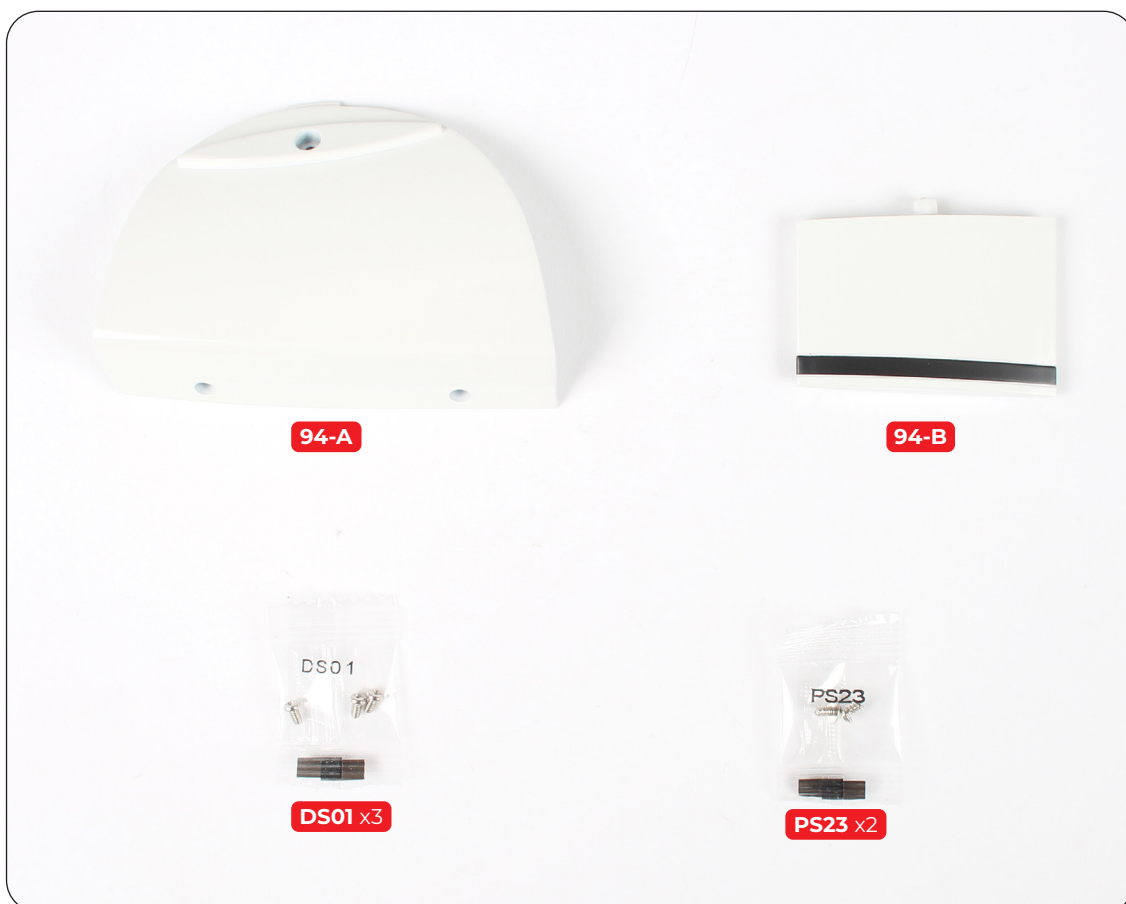
## Stage 094: Fitting the Front Left Hydroplane Fin

In this stage you'll build then fit the front left hydroplane fin onto the front under tray.

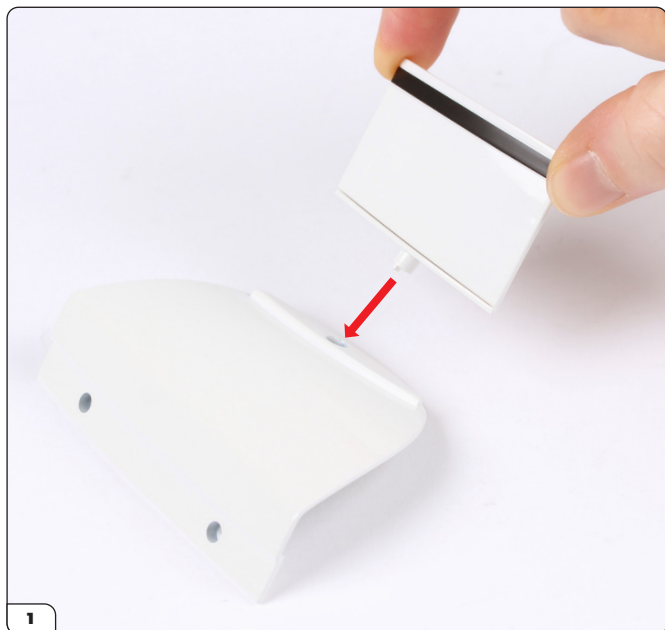


### STAGE 094 PARTS LIST

Name
94-A Wheel cover (FL)
94-B Hydroplane fin
DS01 screws x3
PS23 screws x2



## Stage 094: Fitting the Front Left Hydroplane Fin



Align the hydroplane fin (94-B) with the wheel cover (94-A). The fin has a tab and can only fit one way round.



Fit the parts together.

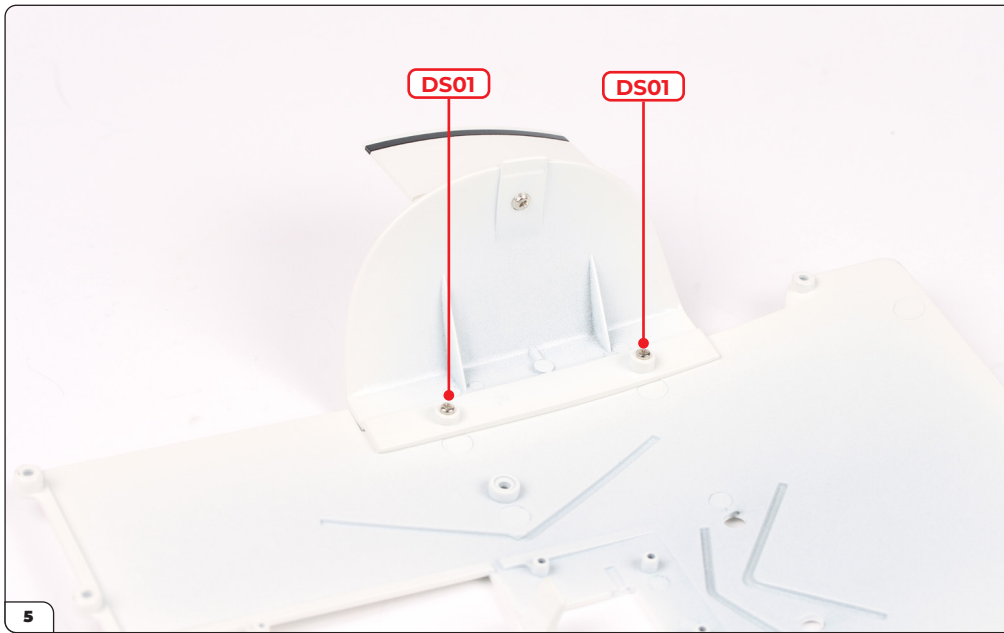


Secure with a PS23 screw.



Fit the assembly onto the front under tray (stage 093).

## Stage 094: Fitting the Front Left Hydroplane Fin

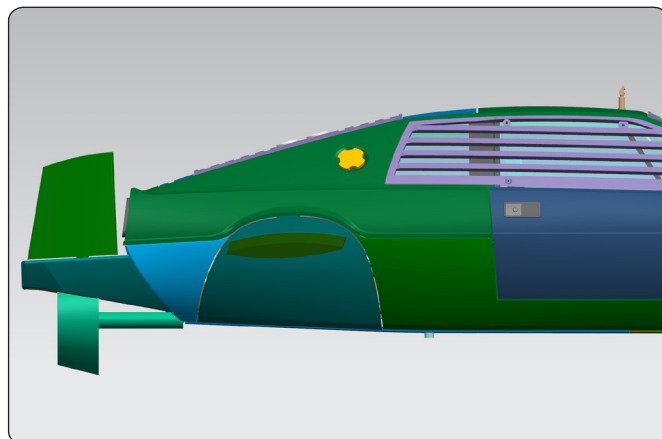


Screw the parts together with 2x DS01 screws.



## Stage 095: Preparing the Rear Right Hydroplane Fin

In this stage you'll prepare the rear right hydroplane fin by attaching it to the wheel cover.



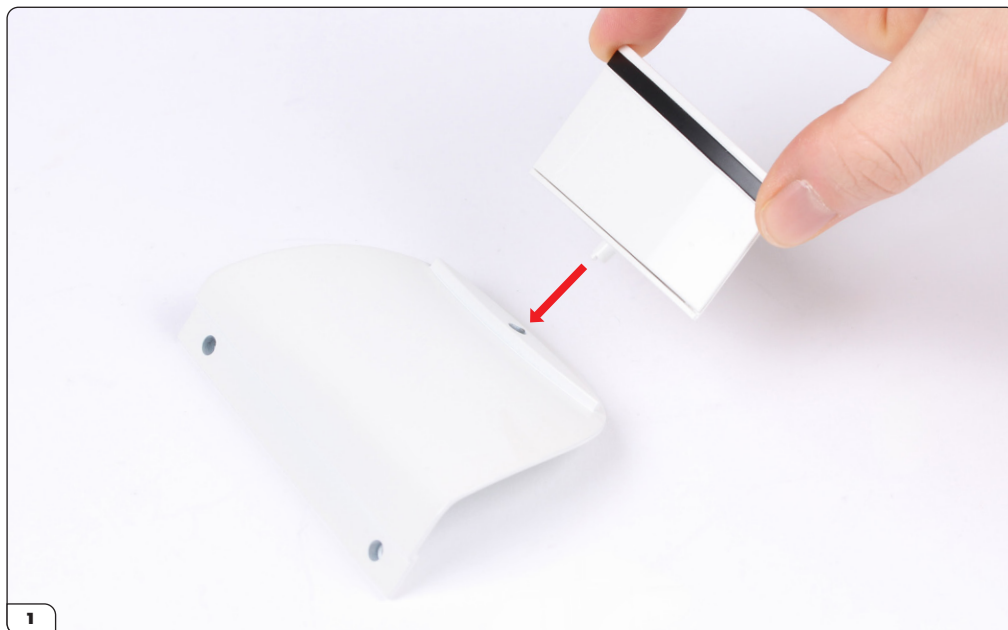
### STAGE 095 PARTS LIST

Name
95-A Wheel cover (RR)
95-B Hydroplane fin
PS23 screws x2





## Stage 095: Preparing the Rear Right Hydroplane Fin



Align the hydroplane fin (95-B) with the wheel cover (95-A). The fin has a tab and can only fit one way round.



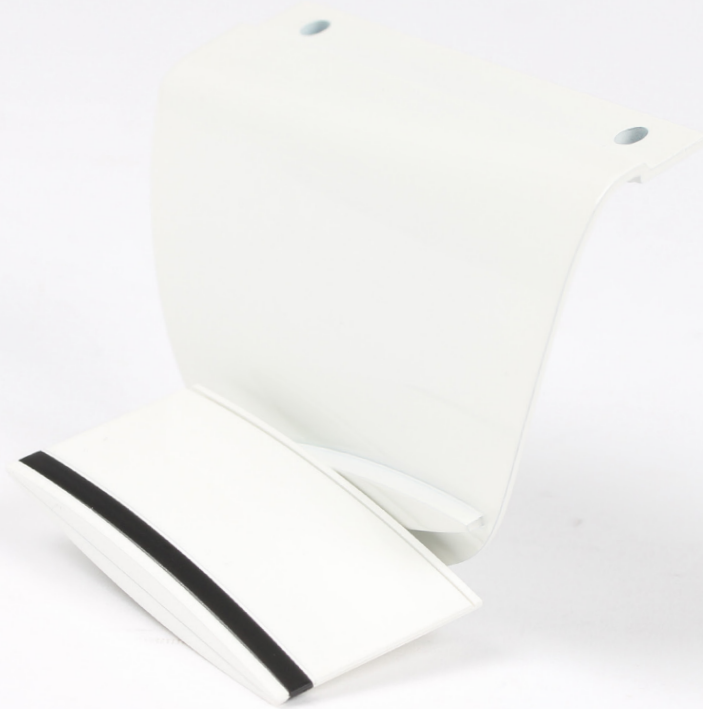
Fit the parts together.



Secure with a PS23 screw.

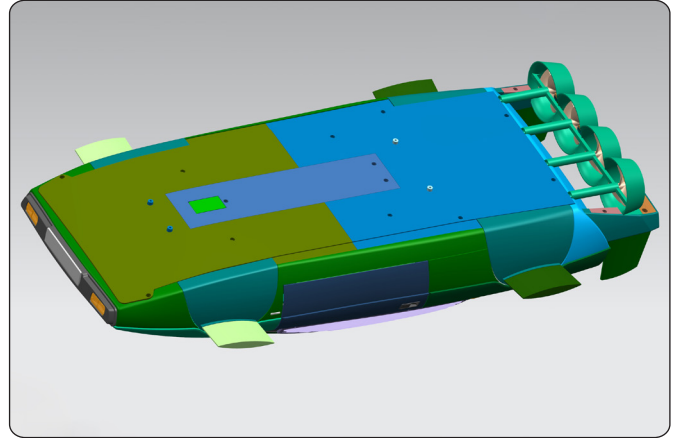
## Stage 095: Preparing the Rear Right Hydroplane Fin

STAGE COMPLETE



## Stage 096: Fitting the Rear Under Tray and the Rear Right Hydroplane Fin

In this stage you'll attach the rear under tray to the front then fit the rear right hydroplane fin.

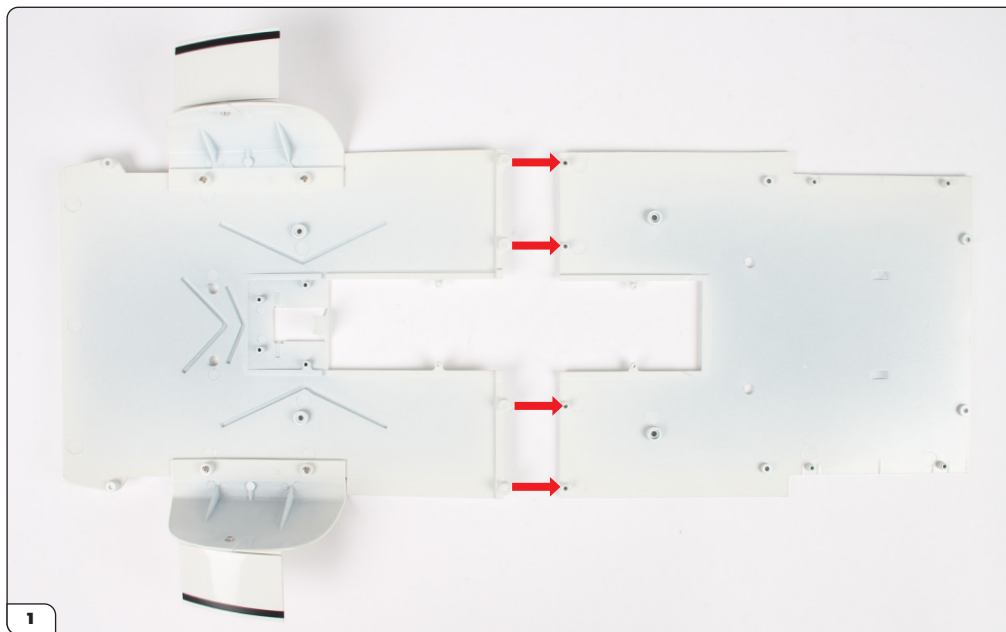


### STAGE 096 PARTS LIST

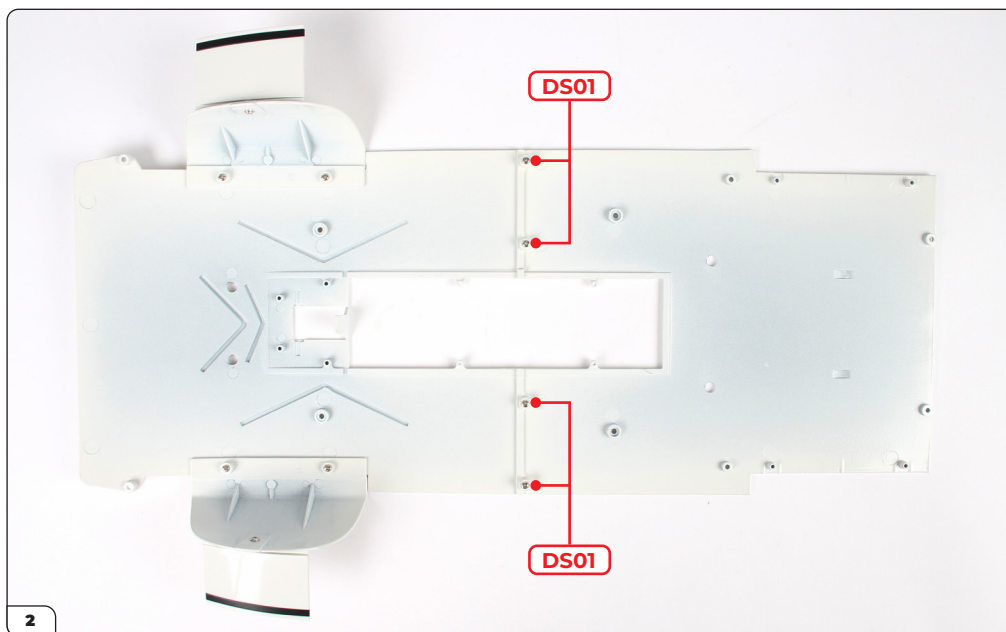
Name
96-A Rear under tray
DS01 screws x7



## Stage 096: Fitting the Rear Under Tray and the Rear Right Hydroplane Fin

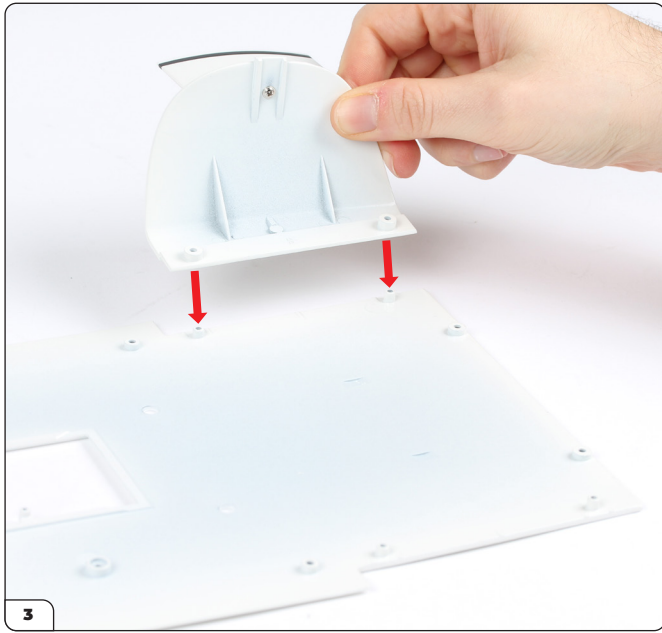


Fit the front under tray (stage 094) onto the rear under tray (96-A).

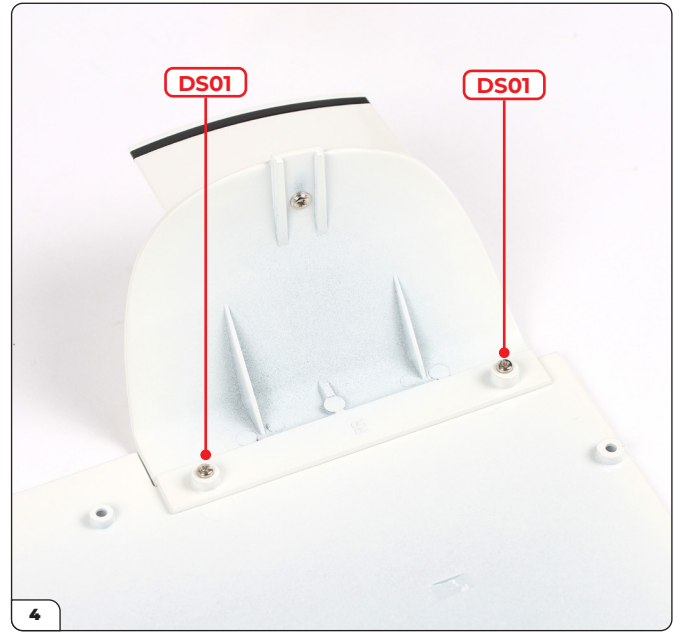


Secure the parts together with 4x DS01 screws.

## Stage 096: Fitting the Rear Under Tray and the Rear Right Hydroplane Fin

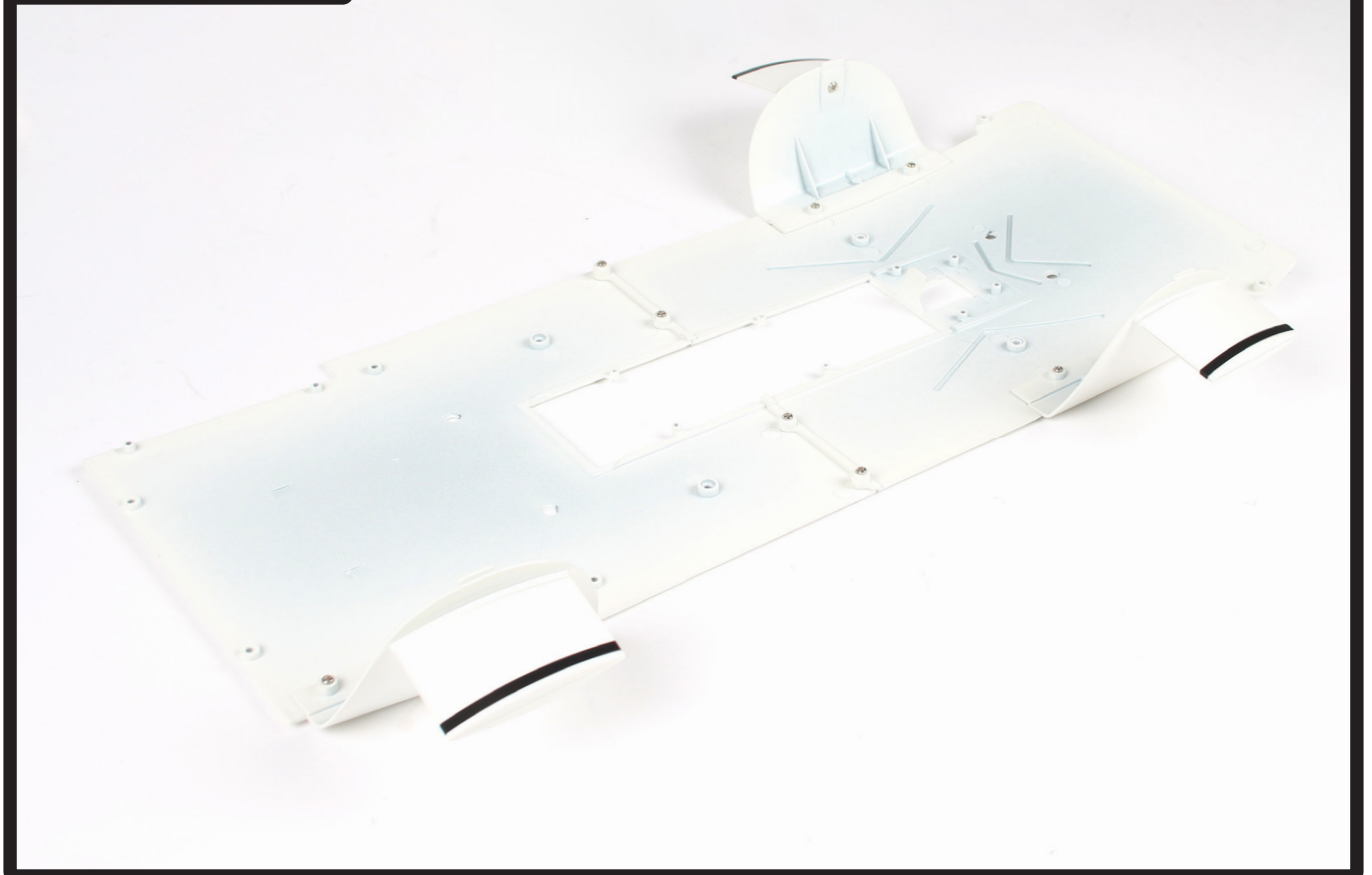


Fit the rear right hydroplane fin (stage 095) onto the rear under tray.



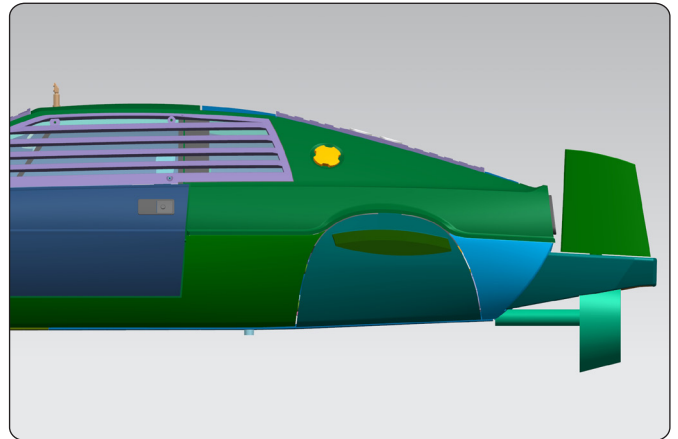
Screw the parts together with 2x DS01 screws.

**STAGE COMPLETE**



## Stage 097: Fitting the Rear Left Hydroplane Fin

In this stage you'll build then fit the rear left hydroplane fin onto the under tray.

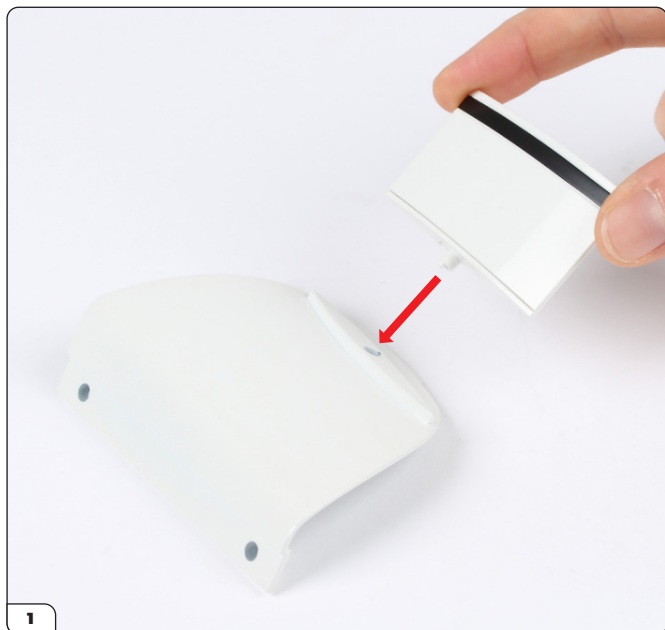


### STAGE 097 PARTS LIST

Name
97-A Wheel cover (RL)
97-B Hydroplane fin
DS01 screws x3
PS23 screws x2



## Stage 097: Fitting the Rear Left Hydroplane Fin



Align the hydroplane fin (97-B) with the wheel cover (97-A). The fin has a tab and can only fit one way round.



Fit the parts together.

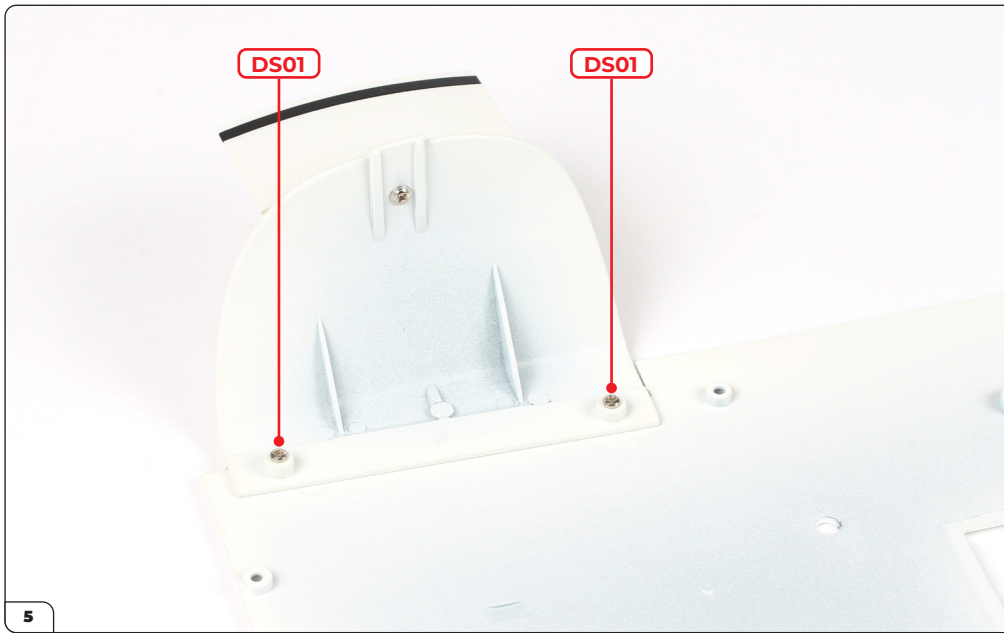


Secure with a PS23 screw.

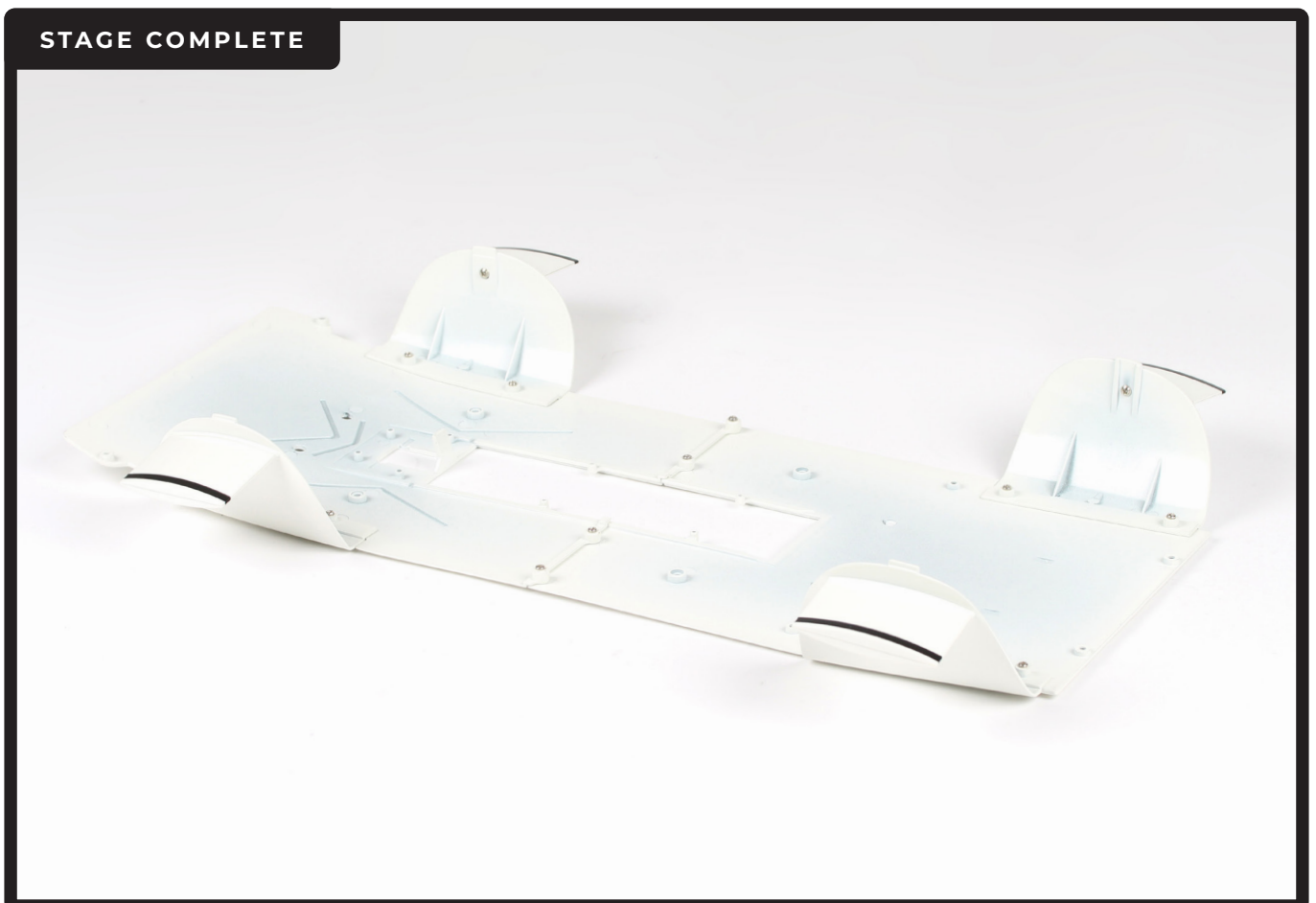


Fit the assembly onto the rear under tray (stage 096).

## Stage 097: Fitting the Rear Left Hydroplane Fin



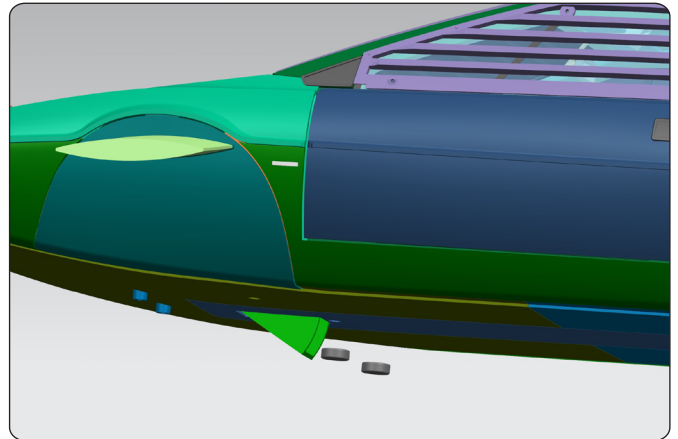
Screw the parts together with 2x DS01 screws.





# Stage 098: Attaching the Limpet Mine Hatch and Under Tray

In this stage you'll fit the limpet mine hatch then attach the under tray to your model.

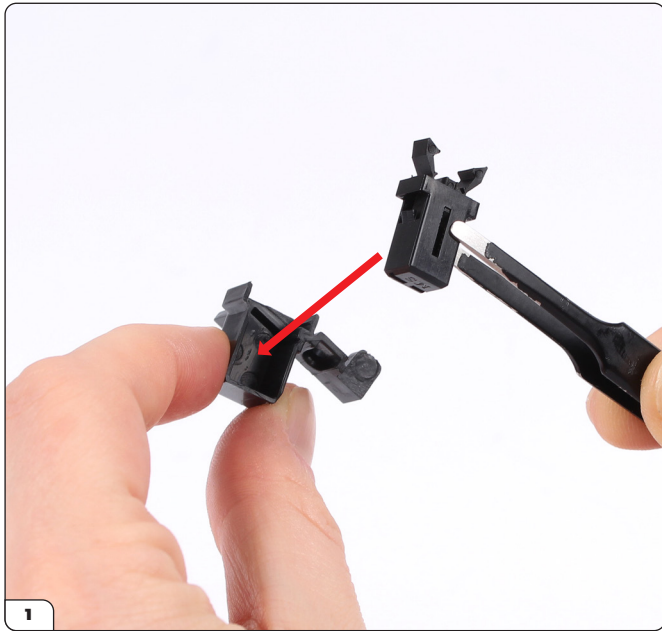


## STAGE 098 PARTS LIST

Name	Name
98-A Battery cover	98-F Limpet mine x2
98-B Limpet mine hatch	98-G Spring
98-C Clamp holder	DS02 screws x4
98-D Hatch bracket	DS01 screws x8
98-E Clamp	PS02 screws x7



## Stage 098: Attaching the Limpet Mine Hatch and Under Tray



Press the clamp (98-E) into the clamp holder (98-C).

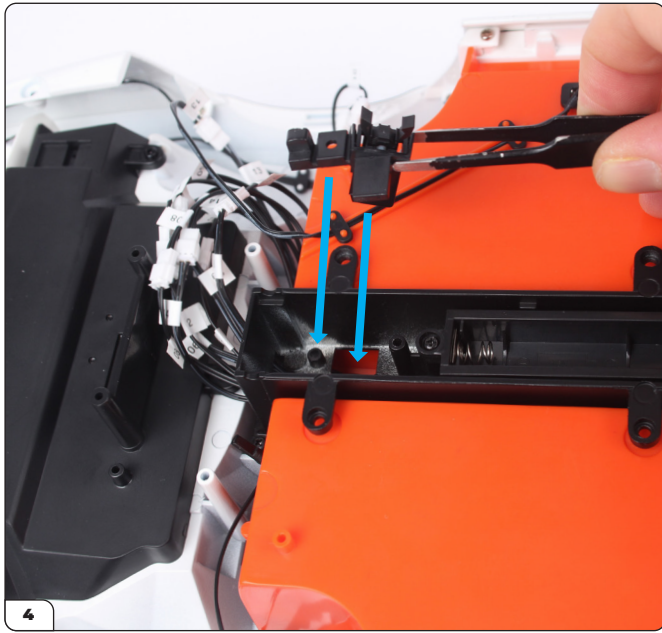


The clamp should look like this once in place.

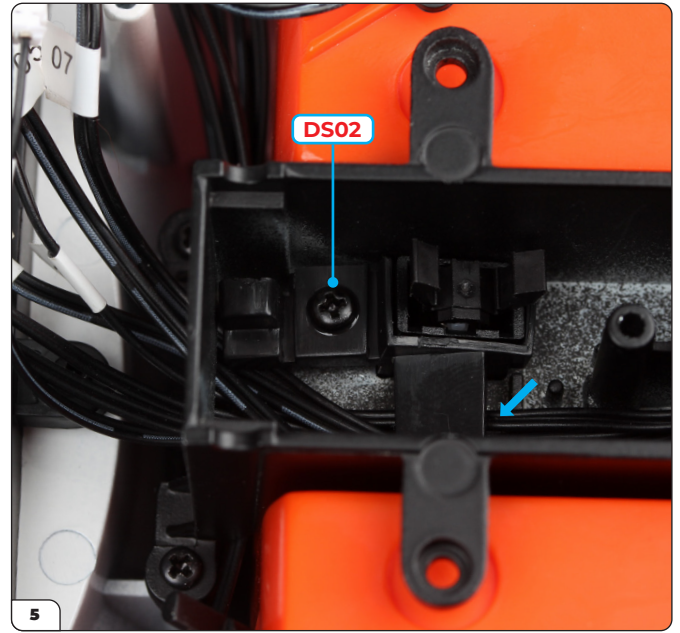


Take the main assembly (stage 091) and place it upside down, supported by a protective surface.

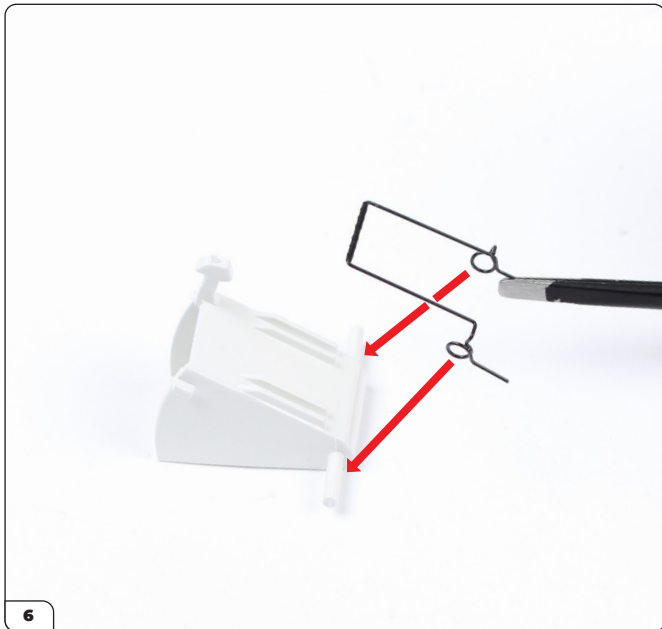
## Stage 098: Attaching the Limpet Mine Hatch and Under Tray



Fit the clamp holder into the battery compartment.



Secure with a DS02 screw. Note that the cables should be underneath the tab (arrow).

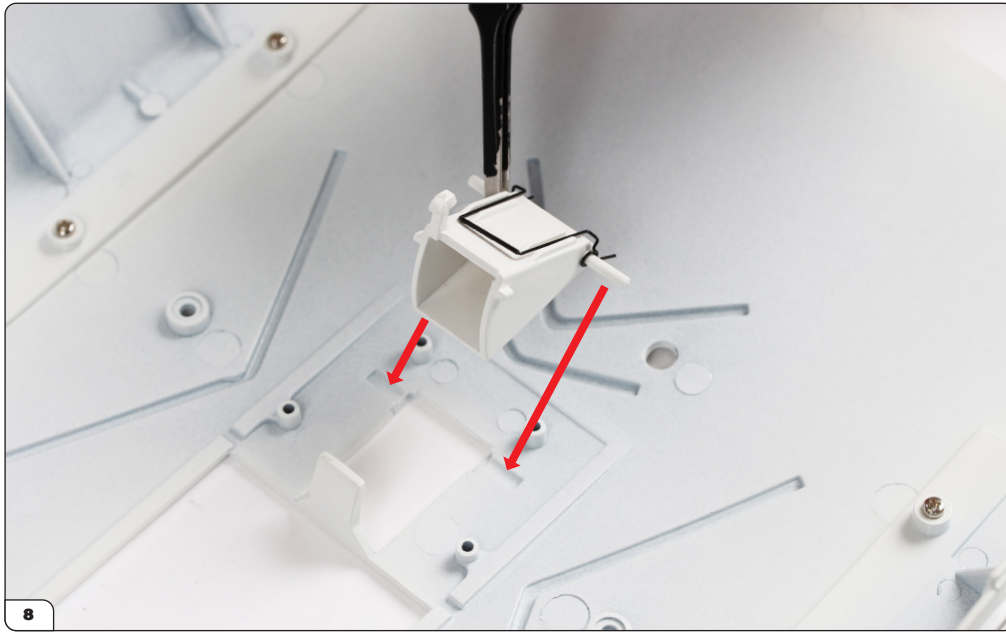


Align the spring (98-G) with the limpet mine hatch (98-B).

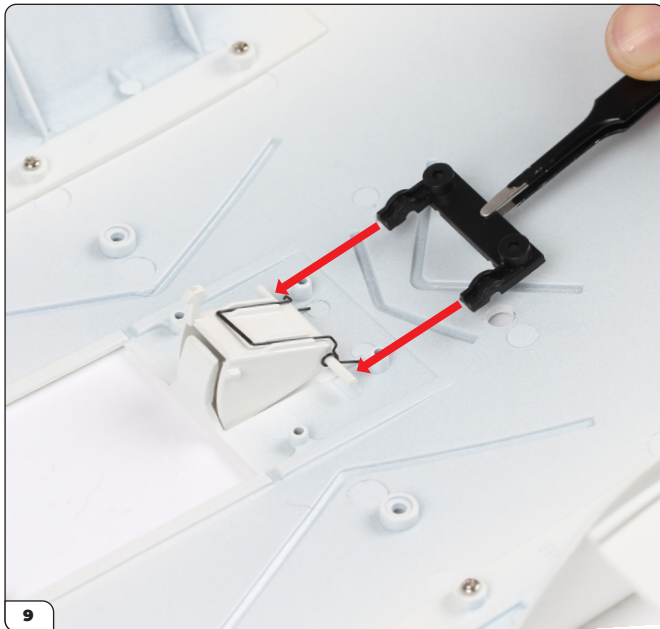


Fit the spring onto the limpet mine hatch.

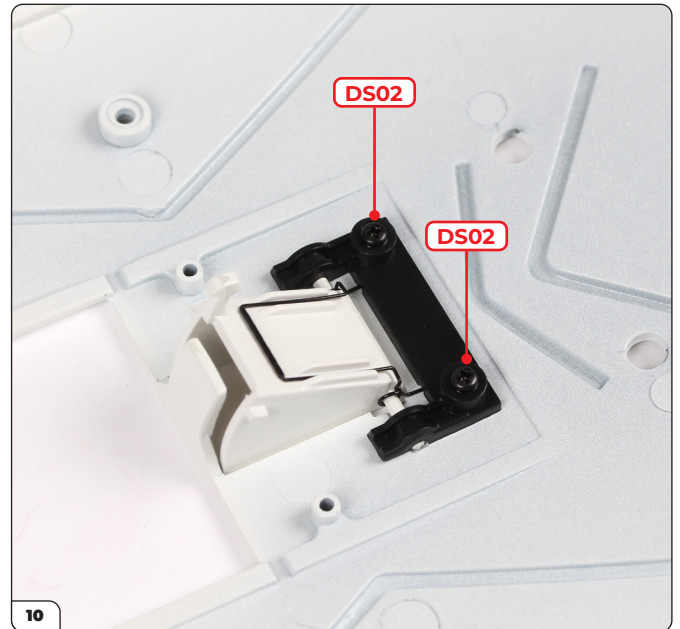
## Stage 098: Attaching the Limpet Mine Hatch and Under Tray



Place the limpet mine hatch onto the front under tray (stage 097).

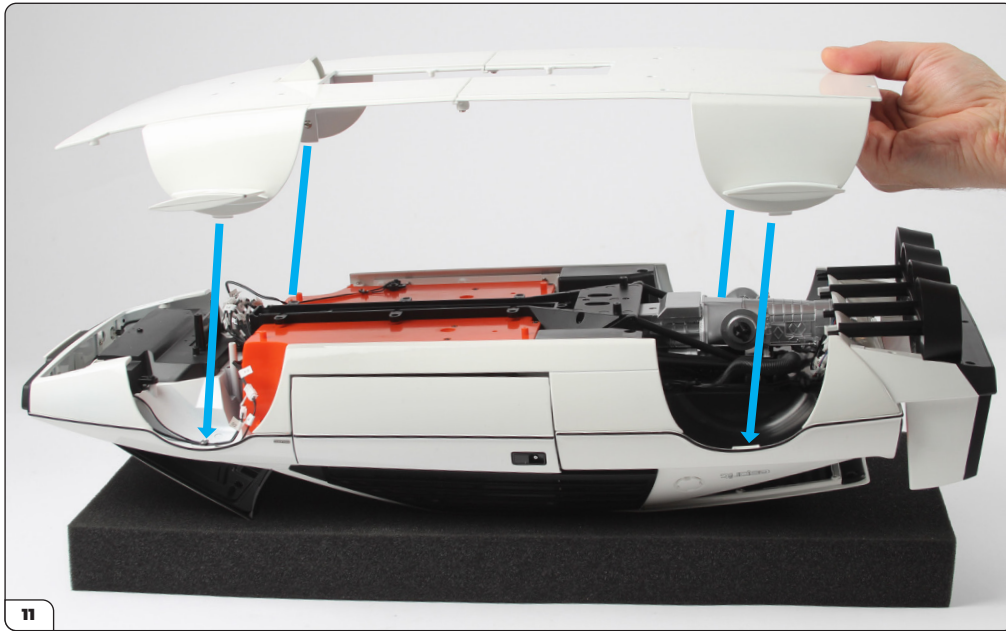


Place the hatch bracket (98-D) onto the limpet mine hatch.



Secure the parts using 2x DS02 screws.

## Stage 098: Attaching the Limpet Mine Hatch and Under Tray



Align the under tray with the main body as shown.

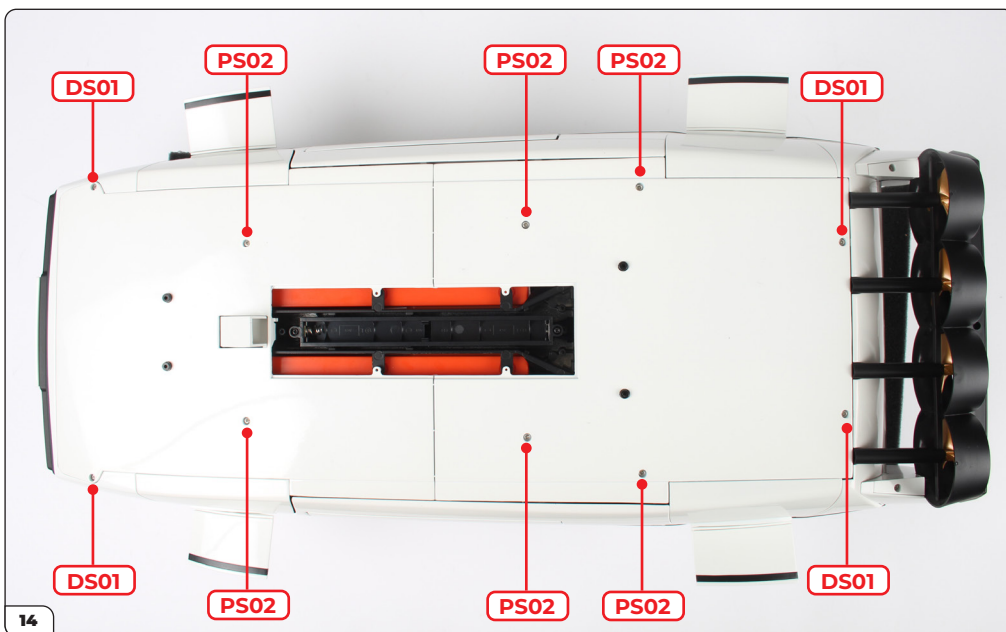


Place the under tray onto the main body.

## Stage 098: Attaching the Limpet Mine Hatch and Under Tray

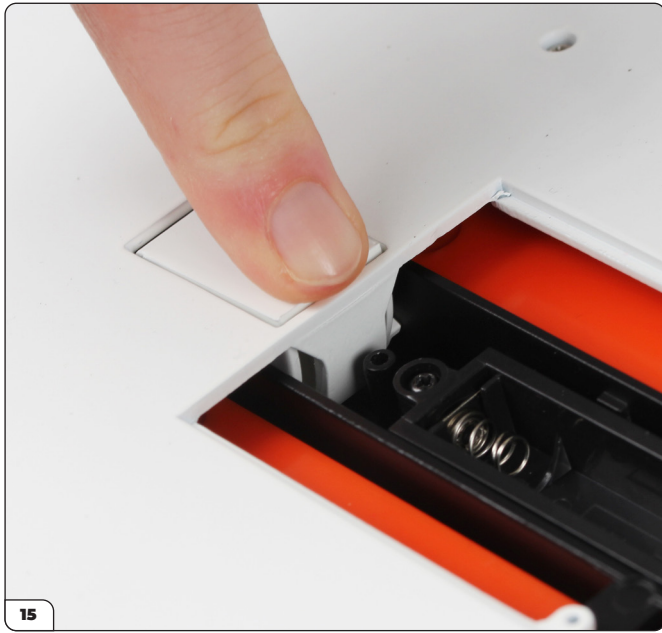


Fit the tabs on each of the wheel covers into the recesses as shown.

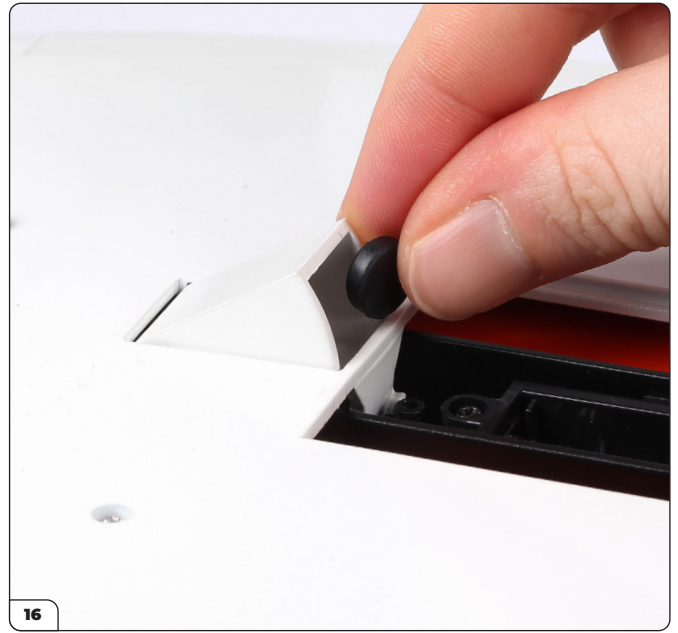


Screw the under tray in place with 4x DS01 and 6x PS02 screws as indicated.

## Stage 098: Attaching the Limpet Mine Hatch and Under Tray



Press the limpet mine hatch down until it clicks into the clamp to close it.

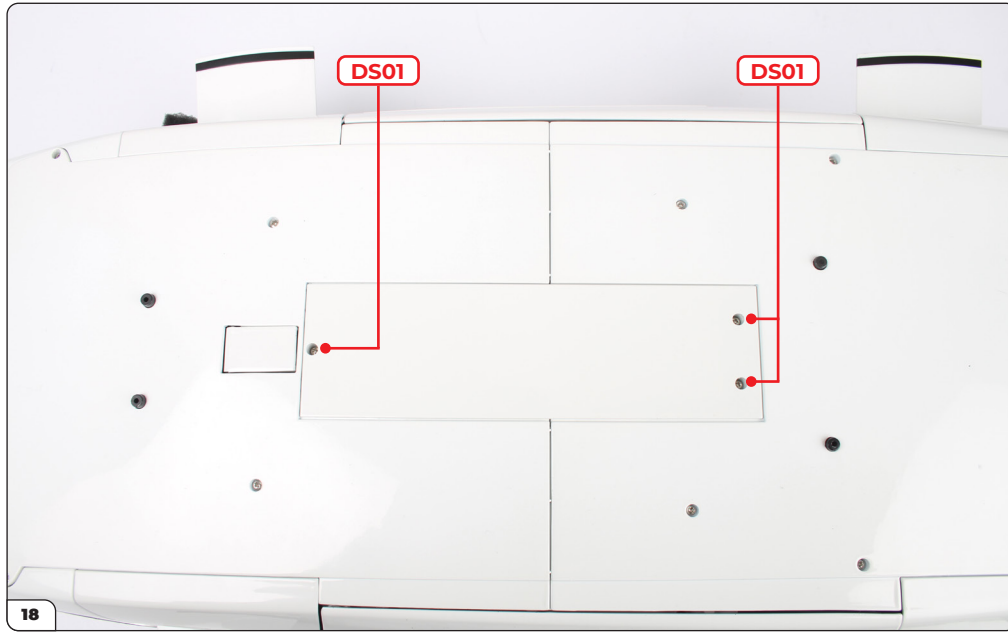


Open the limpet mine hatch by pressing it, then load the limpet mines (98-F) into the hatch.

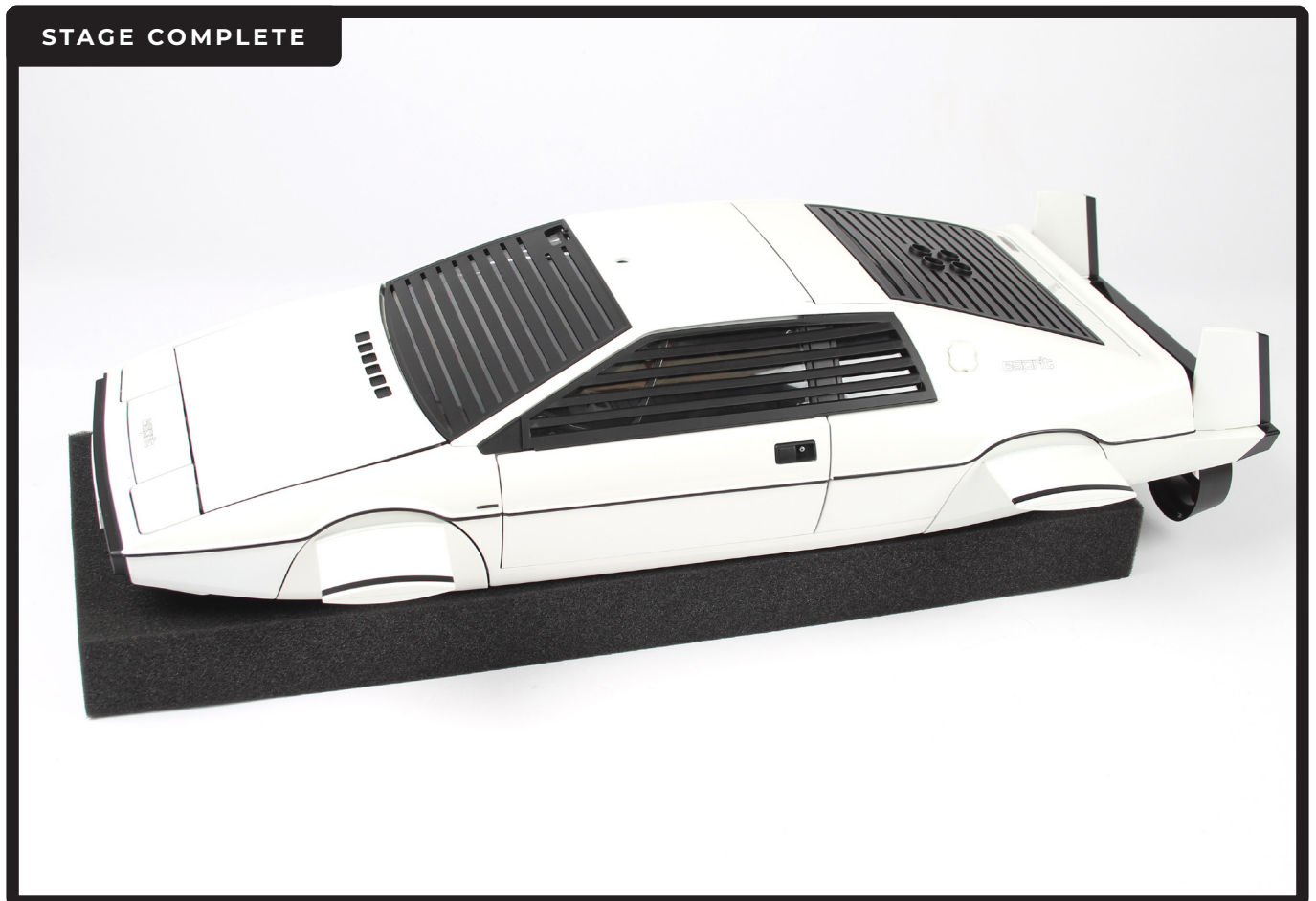


Place the battery cover (98-A) onto the assembly.

## Stage 098: Attaching the Limpet Mine Hatch and Under Tray



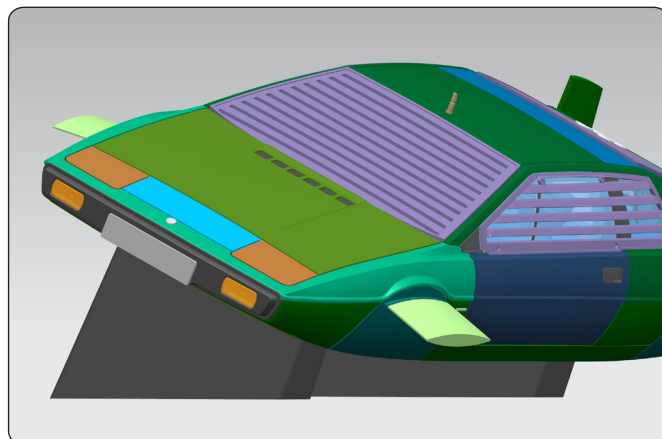
Secure with 3x DS01 screws.





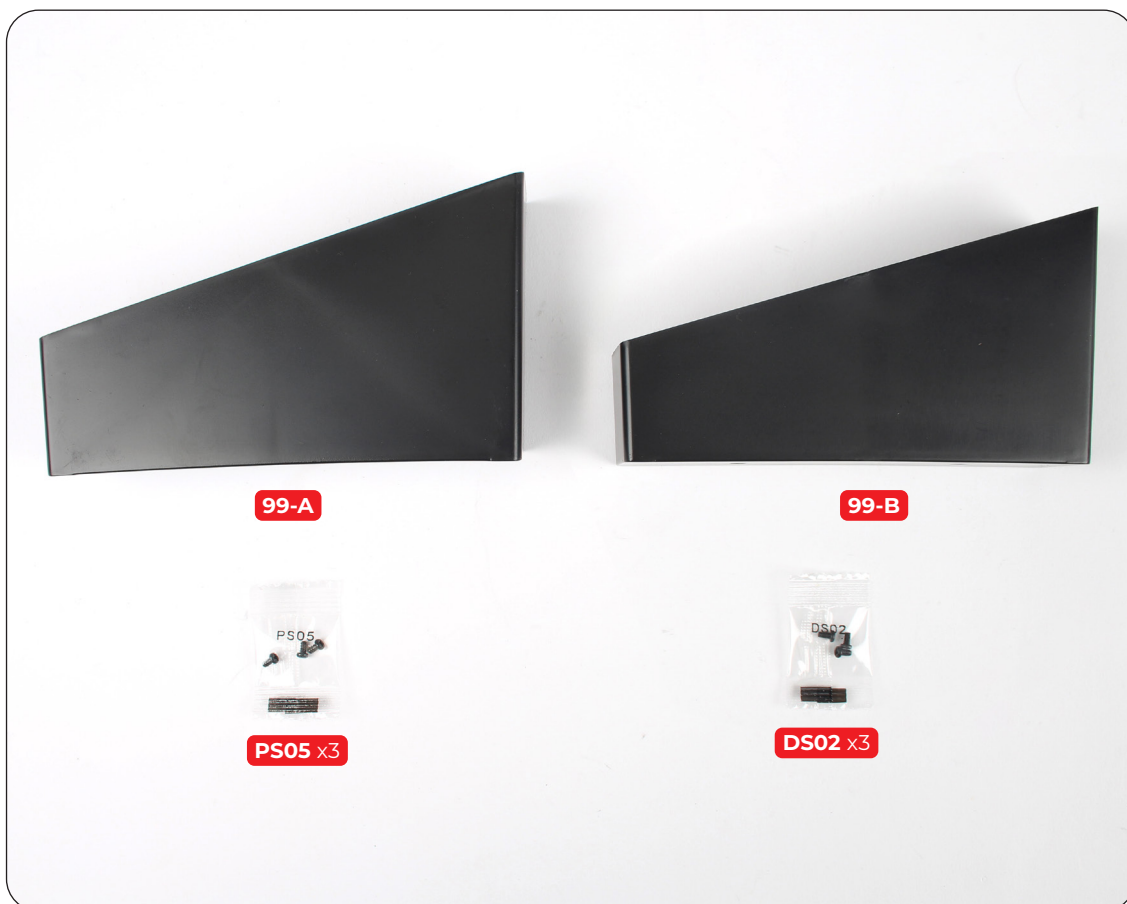
## Stage 099: Attaching the Display Stands

In this stage you'll attach the displays stands to your model.



### STAGE 099 PARTS LIST

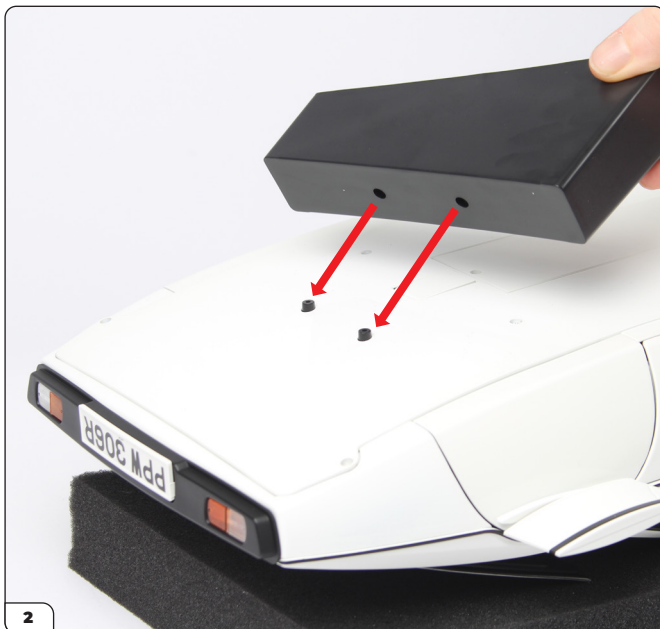
Name
99-A Front display stand
99-B Rear display stand
PS05 screws x3
DS02 screws x3



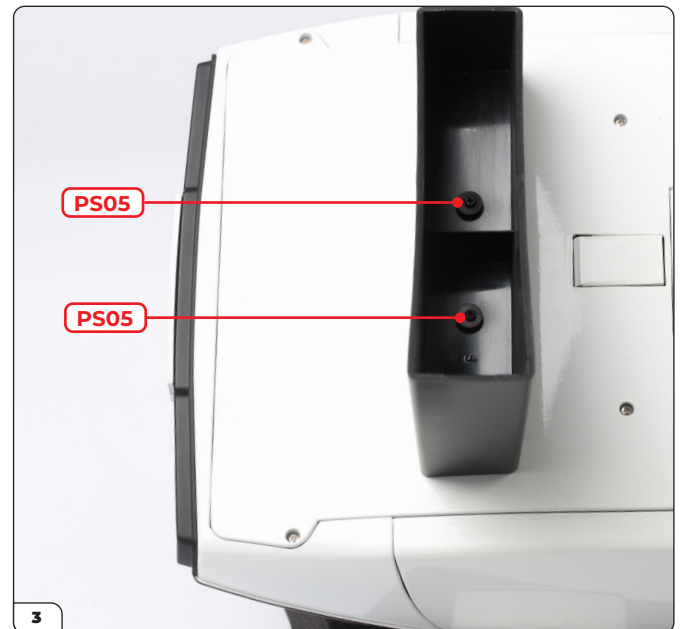
## Stage 099: Attaching the Display Stands



The front and rear display stands are different shapes. The screw holes (circled) are positioned so they can only fit in the correct place. The parts are also marked with 'F' (front) and 'R' (rear) on the inside.

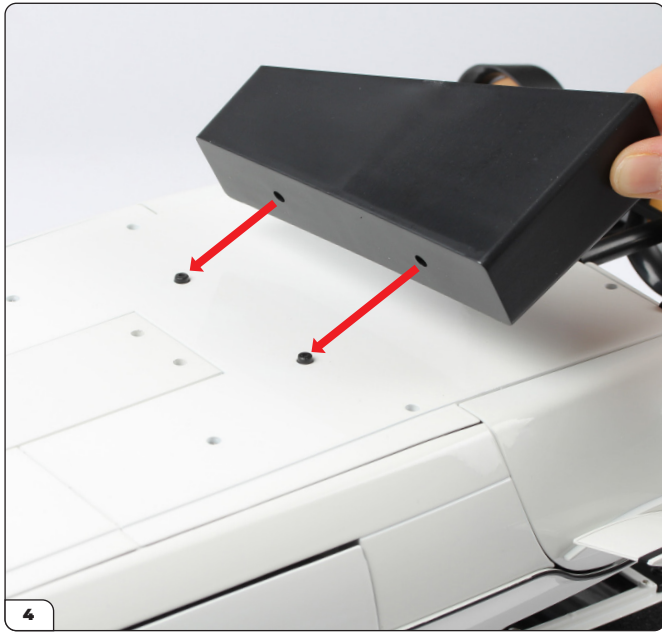


Fit the front display stand (99-A) onto the corresponding screw posts.



Secure with 2x PS05 screws.

## Stage 099: Attaching the Display Stands



Fit the rear display stand (99-B) onto the corresponding screw posts.



Secure with 2x DS02 screws.

**STAGE COMPLETE**



# Stage 100: Building the Remote Control and Testing the Electrics

In the final stage you'll build the remote control and test the electrics for your model. You'll also add the final details from previous stages.

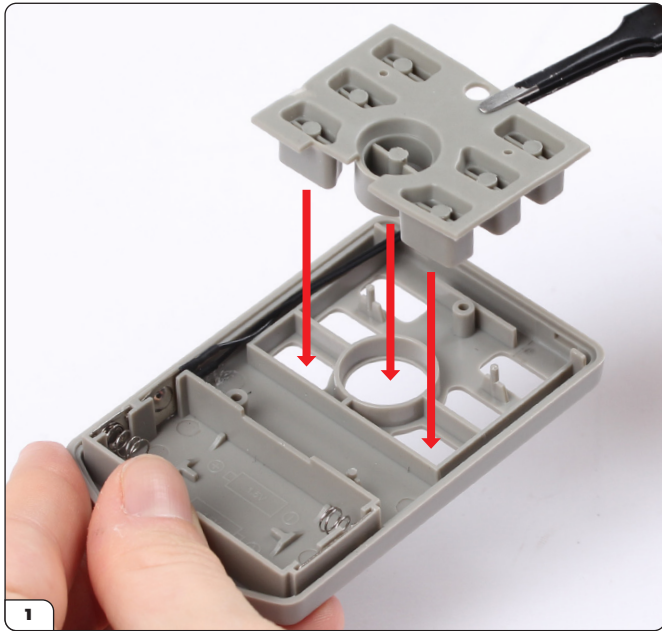


## STAGE 100 PARTS LIST

Name
100-A Remote control front
100-B Remote control back
100-C Buttons
100-D Battery cover
100-E Circuit board
PS02 screws x4



# Stage 100: Building the Remote Control and Testing the Electrics

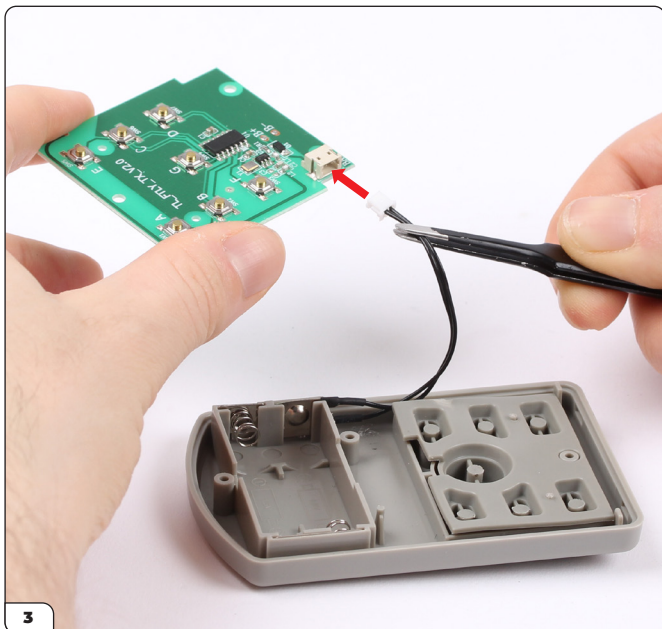


## BUILDING THE REMOTE CONTROL

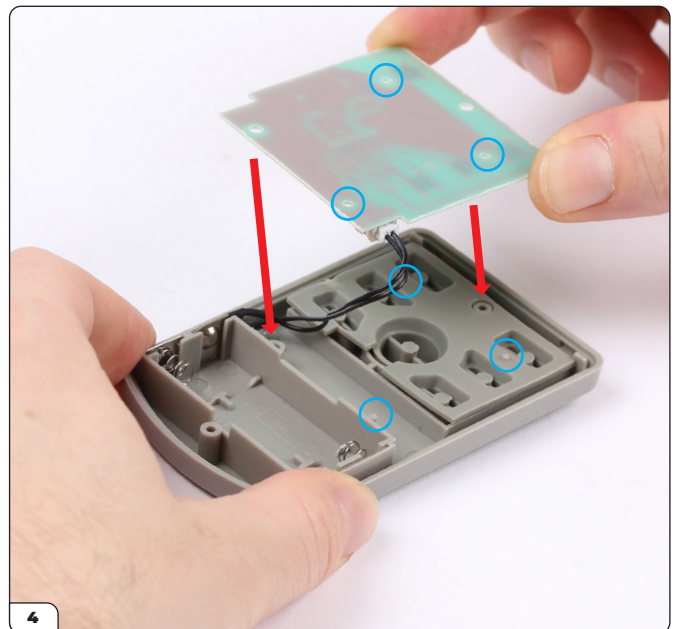
Fit the buttons (100-C) into the remote control front (100-A).



Make sure the buttons are firmly pressed into place.

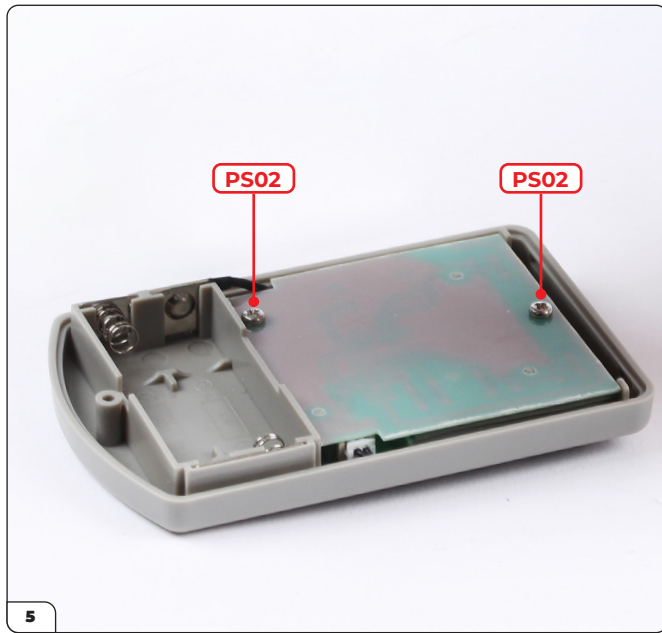


Plug the cable into the circuit board (100-E).

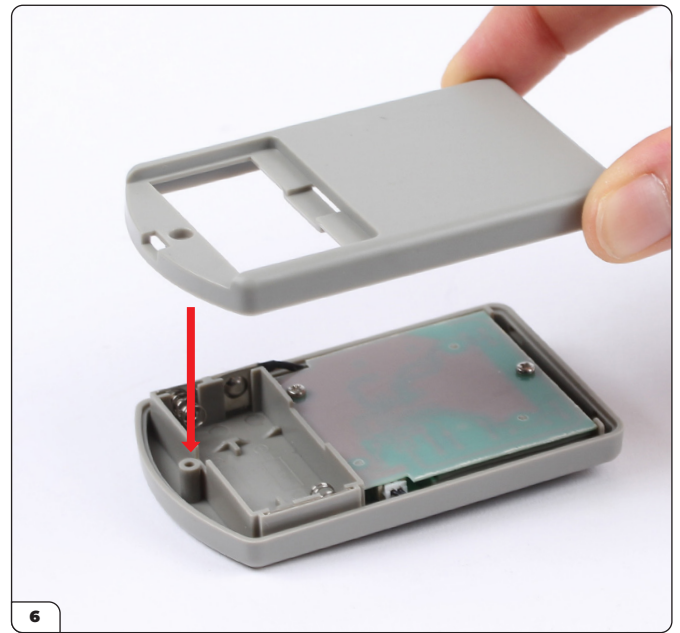


Place the circuit board onto the assembly in the orientation shown. You may need to carefully bend the cable to fit. Ensure that the 3 pins in the remote control front fit into the 3 small holes (circled) in the circuit board.

# Stage 100: Building the Remote Control and Testing the Electrics



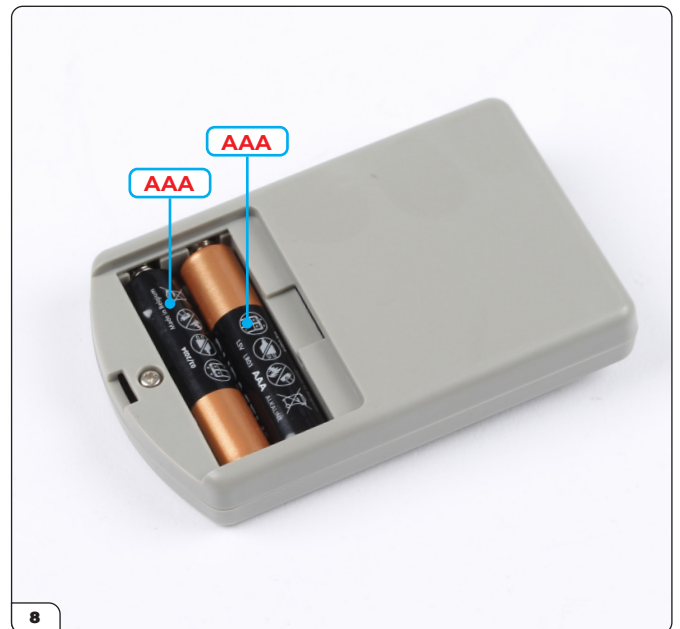
Secure with 2x PS02 screws.



Place the remote control back (100-B) onto the assembly.



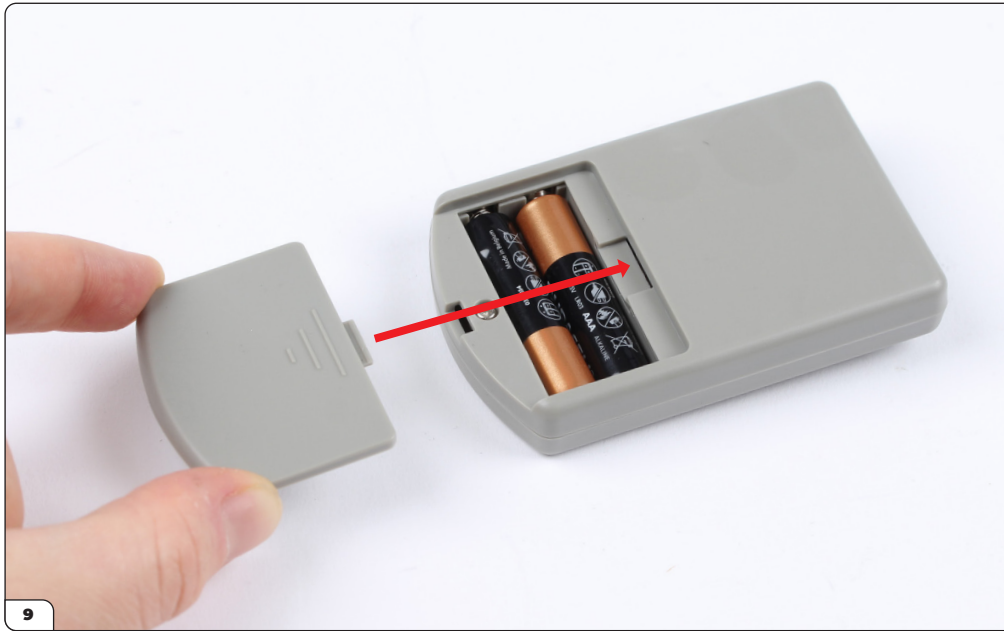
Secure with a PS02 screw.



Insert 2x AAA batteries.

## Stage 100: Building the Remote Control and Testing the Electrics

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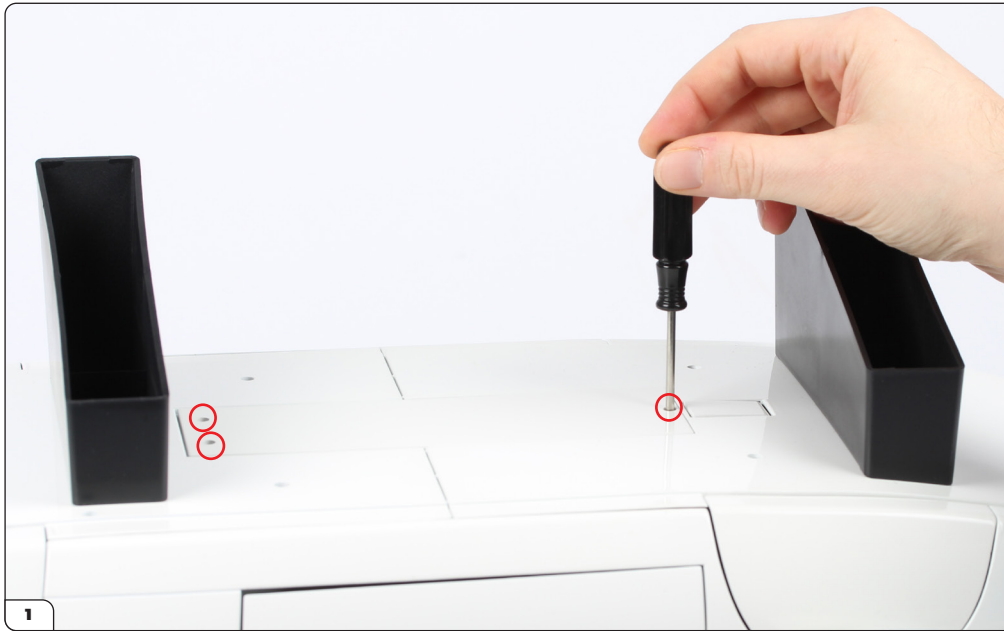


Fit the battery cover (100-D) in place.



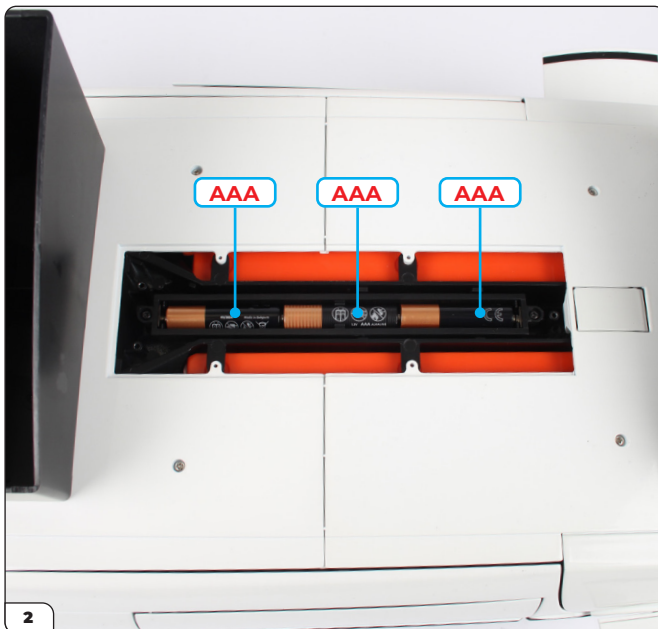
The remote control has been assembled. Next you will insert batteries into your model and test the electrics.

# Stage 100: Building the Remote Control and Testing the Electrics



## TESTING THE ELECTRICS

Unscrew the three screws from the battery cover.



Remove the cover and insert 3x AAA batteries. Replace the cover and screw it back in place.



Open the passenger door and push the power switch to the 'ON' position.



## Stage 100: Building the Remote Control and Testing the Electrics



Button	Function
1	Front and rear lights
2	Brake lights
3	Left indicator lights
4	Right indicator lights
5	Radar light
6	Dashboard light
7	Propellors

Take the remote control. The table shows the function of each button. The buttons can be pressed once to turn the function on, then pressed again to turn it off.



Press down on the headlights to open them. Press button 1 to test the front and rear lights.

## Stage 100: Building the Remote Control and Testing the Electrics

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Check to see the front and rear lights are on. Leave them on for now.



Press button 2 to test the brake lights. The rear lights will shine brighter.

## Stage 100: Building the Remote Control and Testing the Electrics



Press button 3 to test the left indicator lights. The left indicators at the front and rear will blink.



Press button 4 to test the right indicator lights. The right indicators at the front and rear will blink.

# Stage 100: Building the Remote Control and Testing the Electrics



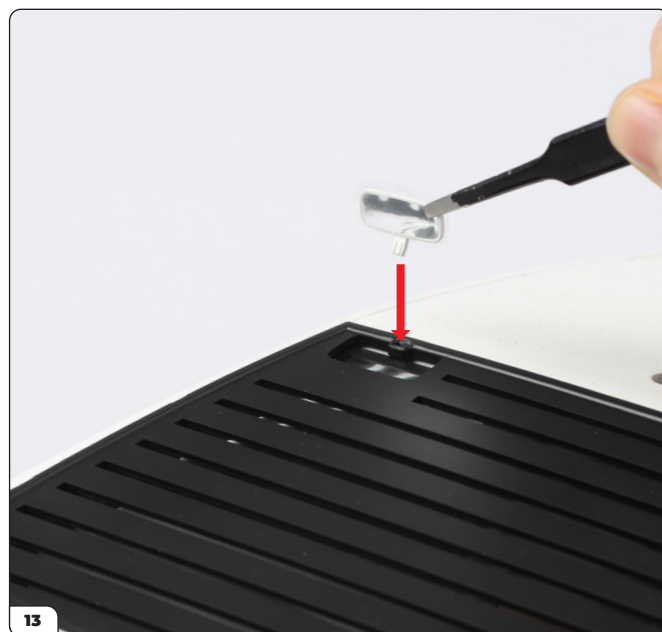
Press button 5 to test the radar light. The radar light will turn on.



Press button 6 to test the dashboard light. The dashboard light will turn on.



Press button 7 to test the propellers. The propellers will start to spin. All of the electric functions have been tested. You can now push the power switch to the 'OFF' position.



You'll now add the final details to your model. Fit the roof mirror (stage 082) into the windscreen louvres.

## Stage 100: Building the Remote Control and Testing the Electrics

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If you left the protective film on, remove it from the mirror.



Fit the periscope (stage 077) into the roof.

## Stage 100: Building the Remote Control and Testing the Electrics



If you did not fit them in an earlier stage, fit the four caps (stage 091) over the screws.



Insert the missiles (stage 079) into the tailgate missile launcher.

# Stage 100: Building the Remote Control and Testing the Electrics



Your model is now complete!

Don't forget, as an Agora Advantage Club member you will have Reward points to redeem. You may now have enough points to enjoy a free pack 1 for your next model.

[Check your points score in your account.](#)